Table II. Selected analysis data of bath water after 100% ozone-treatment system and the second seco

w s se motors ed) * Librar	Observed	Permitted limits
pH value	7.4	5.8 - 8.6
Turbidity / ntu	< 0.5	< 2
Color unit	< 1	< 5
COD (KMnO <sub>4</sub> ) / mg dm <sup>-3</sup>	1.4	< 10
Nitrate nitrogen / mg dm <sup>-3</sup>	0.6	< 10
Evaporation residue / mg dm <sup>-3</sup>	85	< 500
phenols / mg dm <sup>-3</sup>	< 0.005	< 0.005
Anionic detergent reagents / mg dm <sup>-3</sup>	< 0.02	< 0.5
Bacteria / peacies dm <sup>-3</sup>	< 30	< 100
legionella / peacies dm <sup>-3</sup>	nd <sup>a</sup>	nda
coliform bacteria / peacies dm <sup>-3</sup>	nd <sup>a</sup>	nda
Ca, Mg/mg dm <sup>-3</sup>	44.4	< 300
Hg/mg dm <sup>-3</sup>	< 0.00005	< 0.0005
P/mg dm <sup>-3</sup>	< 0.1	< 0.1
Cu / mg dm <sup>-3</sup>	< 0.02	< 1.0
Fe / mg dm <sup>-3</sup>	< 0.03	< 0.3
Mn/mg dm <sup>-3</sup>	< 0.005	< 0.3
Zn / mg dm <sup>-3</sup>	< 0.005	< 1.0
Pb/mg dm <sup>-3</sup>	< 0.001	< 0.1
Cr (IV) / mg dm <sup>-3</sup>	< 0.005	< 0.05
Cd / mg dm <sup>-3</sup>	< 0.001	< 0.01
As / mg dm <sup>-3</sup>	< 0.001	< 0.05
CN / mg dm <sup>-3</sup>	< 0.001	< 0.01
F'/mg dm <sup>-3</sup> Cl'/mg dm <sup>-3</sup>	< 0.08 4.7	< 0.8 < 200

aNot detected.

## Amount of Consumed Water, Fuel, and Electrical Power

The differences in the amount of consumed water, fuel, and electrical power between 100 and 10 % systems are shown in Table III. In the case of 100 % system, whole water is substituted four times a year. When filter is cleaned every week, a small amount

of water (2 m³) is used. Meanwhile, in the 10 % system, whole water is substituted everyday. Therefore, the amount of consumed water in the 100 % system is *ca.* one fortieth compared with that in the 10 % system.

The amount of fuel (kerosene) is also calculated as shown in Table III. In the 100 % system, since whole water is substituted four times a year, 211 dm<sup>3</sup> of